## INSTALLATION INSTRUCTIONS

## KRAIBURG KEW Plus

### prerequisites:



#### concrete area:

- no holes
- no elevations
- with at least a 3 % slope

#### mats:

even temperature: minimum 5° C to maximum 30° C (store according to initial temperature)





for animal well-being some litter is necessary to absorb moisture (e.g. soft milled straw or mineral material)

#### You will need this:

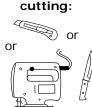




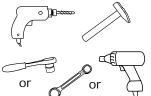


marking:









drilling and installing:

#### **KRAIBURG** fastening elements:



framing plugs ø 10 x 100 mm with

- hexagon screw (SW 13) A2
- washer ø 30 mm A2

(fastening elements are part of delivery)

mat width:

profile width:

cubicle width:



107 cm









112 cm



Do not stack the pallets! please note: the position of the mats on the pallets is standardly NOT the right position for the installation!



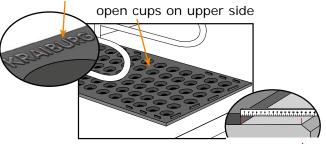
### Lay out mat row completely and set distances by means of assembling tool

- first mark a 3 cm distance from the rear concrete edge along the whole length of the cubicle row
- start from the middle of the cubicle row and install to the right and to the left
- for the correct position of the profile under the divider (+/- 6 cm) notice that the mat width usually is at the upper tolerance level.



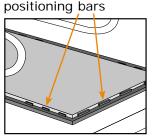
tip: when installing / ordering calculate with additional 4 mm per mat and e.g. lay out every 12th lying place 5 cm smaller

#### KRAIBURG-Logo on upper side



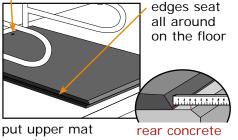
lay out lower mat

rear concrete edge: minimum 15 cm distance!



insert foam within the positioning bars

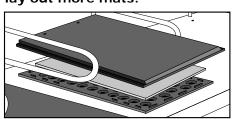
fastening holes on the front edge



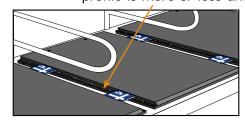
over it

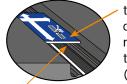
edge: minimum 3 cm distance!

#### lay out more mats:



profile is more or less under the divider (maximum +/- 6 cm)



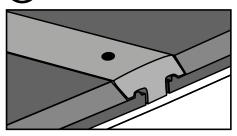


to install loosely set distance between mats by means of the assembling tool (wider than profile)

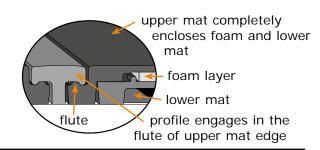
indent assembling tool approx. 20 cm



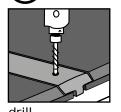
# **Insert profiles**

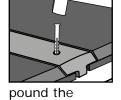


- · chamfered side to rear
- · flush with the rear mat edge

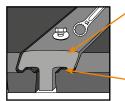


## Fix profiles 5 x, but not yet tighten fast





plastic plugs in



flute

profile engages in the flute of

the mat edge

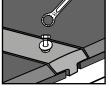
avoid profile slippage:

- 1. drill first hole
- 2. pound in a plug
- (-> fixation)
- 3. afterwards drill further holes and so on

When the whole lying mat row is already laid out and fixed loosely:

# Fasten profiles and mats



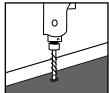


finally fasten all pre-assembled screws

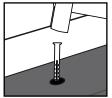
**(B)** fasten mats at front edge 2 x

turn in screws and washers

loosely, not yet fasten tightly



drill



pound the plastic plugs in flush



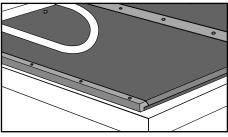
fasten screws and washers



Do not overtighten!

## Fasten last side mat edge

#### with "end"-profile:

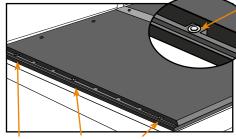


fasten with "end"-profile



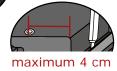
0.5 cm distance to the wall

#### with no profile:



fasten edge of upper mat with 3 fastening elements

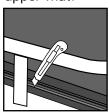
ideal position if cut to shape:



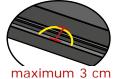
set fastening max. 4 cm away from the upper mat edge

### Mushroom dividers

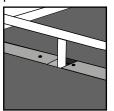
upper mat:



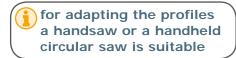
thinner side edge can be cut in up to 3 cm



#### profile:



if required, divide the profile, adapt it and fasten additionally



important: profile covers the joint over the whole mat length (also with mushroom dividers)



KRAIBURG KEW Plus - 03/2017